

SIHI SuperNova

ZDND 032160 ... 125250

Volute pumps for hot water up to 270°C



TECHNICAL DATA

Output:	max. 600 m³/h
Delivery head:	max. 90 m
Speed:	max. 3600 rpm
Temperature:	max. 207 °C
Casing pressure:	PN 25
Shaft sealing:	balanced standard mechanical seal, uncooled
Flange connections:	DIN EN 1092-2 PN 40
Direction of rotation:	clockwise, when looking at the pump from the drive end



APPLICATION

The volute pumps of the series ZDND are part of the overall programme heat transfer and circulation pumps. They are primarily used for circulation of **hot water** in closed pipe and vessel systems.

Therefore their fields of application are

- the energy production
- heat transport and
- the industry

and here mainly in systems where hot water as heat carrier is given preference, despite is high system pressure, over oil as heat carrier.

DESIGN

Horizontal, single-stage volute casing pumps with the dimensions and nominal ratings to **DIN EN 22858** in back pull out design, with uncooled balanced mechanical seal.

The series **ZDND** has especially been designed for the trouble free handling of hot water up to 207°C and is distinguished by:

- A *double heat barrier* that causes an optimal energy consumption by the pump and reduces the temperature level in the mechanical seal chamber to less than 90 °C without external cooling circuit (see temperature curve on page 3). The service life of the mechanical seal increases considerably.
- A special design that automatically leads accumulation of gas to exhaust. Consequently the dry operation of the mechanical seal can be excluded.
- A programme that comprehends 22 construction sizes and thus guarantees an optimal solution for every operating point.
- The back pull out design, which permits the removal of the complete, bearing unit towards the drive side without removing the pump casing from the pipe work. If a spacer coupling is installed it is also unnecessary to disconnect the motor.

CONSTRUCTION

Casing pressure

Max. 25 bar from 0 °C up to 207 °C

Please note:

Technical rules and safety regulations.
 Casing pressure = inlet pressure + zero head
 max. test pressure = 33 bar

Flanges location:

Axial suction flange, discharge flange radially upwards.

Flanges:

The flanges comply with DIN EN 1092-2 resp. PN 40.
 Flange design to ANSI 300 is possible.

Hydraulics:

Designation of this construction type: A

Bearing:

One grease lubricated antifriction ball bearing to DIN 625 and one internal liquid flushed sleeve bearing.
 Designation of this construction type: A

Direction of rotation:

Clockwise when looking at the pump from the drive end.

Shaft sealing:

Code AF3: Balanced standard mechanical seal
 Seal face materials SiC/Carbon, Elastomer EPDM

Material Design:

Item	Components	Material						Execution 1B
		EN material- number	EN material-denomination	DIN material- number	DIN material-denomination	US denomination		
						ASTM Standard	AISI	
10.20 15.20 16.10 33.00	Volute casing Intermediate flange Casing cover Bearing bracket	EN-JS 1025	EN-GJS-400-18-LT	0.7043	GGG 40.3	A 395		X
21.00	Shaft	1.4021	X 20 Cr 13	1.4021	X 20 Cr 13	A 276 Type 420	420	X
23.00 44.10	Impeller Casing for mechanical seal	EN-JL 1040	EN-GJL 250	0.6025	GG 25	A 278 Class 30		X
43.30	Shaft seal	SIC / Carbon						X
52.90 54.00	Sleeve bearing	SIC / SIC						X

Casing gasket:

The casing is sealed by a flat gasket of graphite. Designation of this construction type: 2

Motor power:

Using commercial electric motors, type of construction IM B3.

To determine the drive power we recommend the following safety margin:

up to 4 kW: 25%

4 up to 7,5 kW: 20%

above 7,5 kW: 15%

The following max. speeds are to be observed:

Max. speed rpm	Size	Max. speed rpm	Size	Max. speed rpm	Size
3600	032160	3000	032200	1800	040315
	040160		040200		050315
	050160		050200		
	065160		065200		
	080160		080200		
	100160		100200		
	125200		125250		125250

The max. speeds results from the admissible peripheral speed of impellers or from the shaft load admissible at higher temperatures, respectively.

Bearing bracket / pump size:

Bracket 25	032160 032200 040160 040200 050160 050200
Bracket 35	032250 040250 040315 050250 050315 065160 065200 065250 080160 080200 080250 100160 100200
Bracket 45	100250 125200 125250

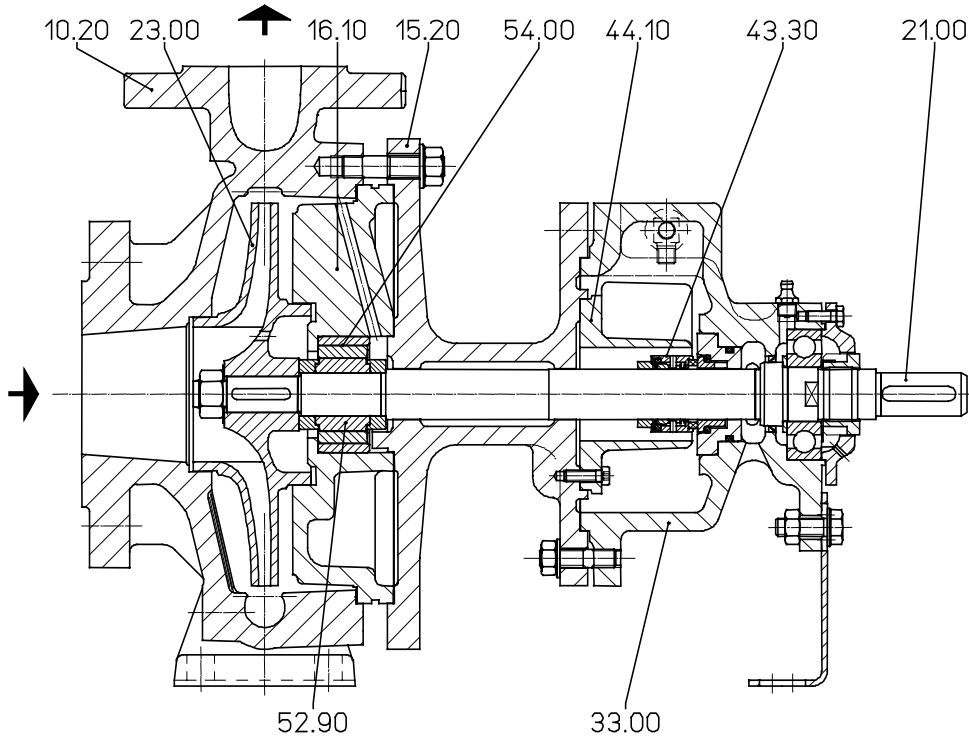
General remarks:

For equipping hot media systems a complete programme is available for a flow range between 1-1000 m³/h consisting of the range:

- ZTN** volute pumps to EN 733 design with base plate, t_{max} 350 °C PN 16. Heat transfer oil.
- ZTK** volute pumps to EN 733 close coupled design, t_{max} 350 °C PN 16. Heat transfer oil.
- ZTI** volute pumps to EN 733 as INLINE construction, t_{max} 350 °C PN 16. Heat transfer oil.
- ZEN** volute pumps to DIN EN 22858, t_{max} 230 °C PN 40. Hot water design.
- ZHN** volute pumps to EN 733, t_{max} 180 °C PN 16. Hot water design.
- ZLI** volute pumps to EN 733 as INLINE construction, t_{max} 150 °C PN 25. Hot water design.

Technical documentation on these programmes will readily be supplied on request.

Sectional drawing and nomenclature



- | | | |
|---------------------------|-----------------------|----------------------------------|
| 10.20 volute casing | 23.00 impeller | 44.10 casing for mechanical seal |
| 15.20 intermediate flange | 33.00 bearing bracket | 52.90, 54.00 sleeve bearing |
| 16.10 casing cover | 43.30 shaft seal | |
| 21.00 shaft | | |

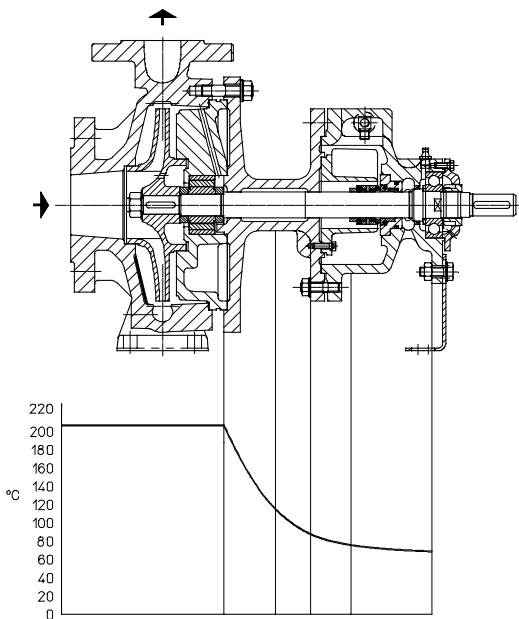
Heat barrier / shaft seal / bearing / feet arrangement

Heat transfer installations have achieved a high level of technical development. Consequently the requirements on the pumps handling heat carriers have increased regarding operating safety, environmental protection, maintenance and operating costs. On the basis of many years' experience and latest technical know-how the ZDND fully complies with these requirements. Special attention was paid to the above technical details.

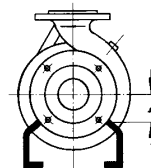
A favourable reduction in temperature is obtained towards the drive side by fitting a double acting heat barrier between the casing cover and the shaft seal housing. See illustration.

Product-side heat losses are effectively prevented (energy saving). The temperature reduction makes it possible to use safely an **uncooled** mechanical seal up to a pumping medium temperature of **207 °C**.

By special constructional shaping of the pump feed, displacements caused by thermal expansion are prevented to a great extent. For the vertical displacement only the measure h is decisive, since the rest of the foot remains cold. The horizontal expansion is taken up by the elastic foot bracings.

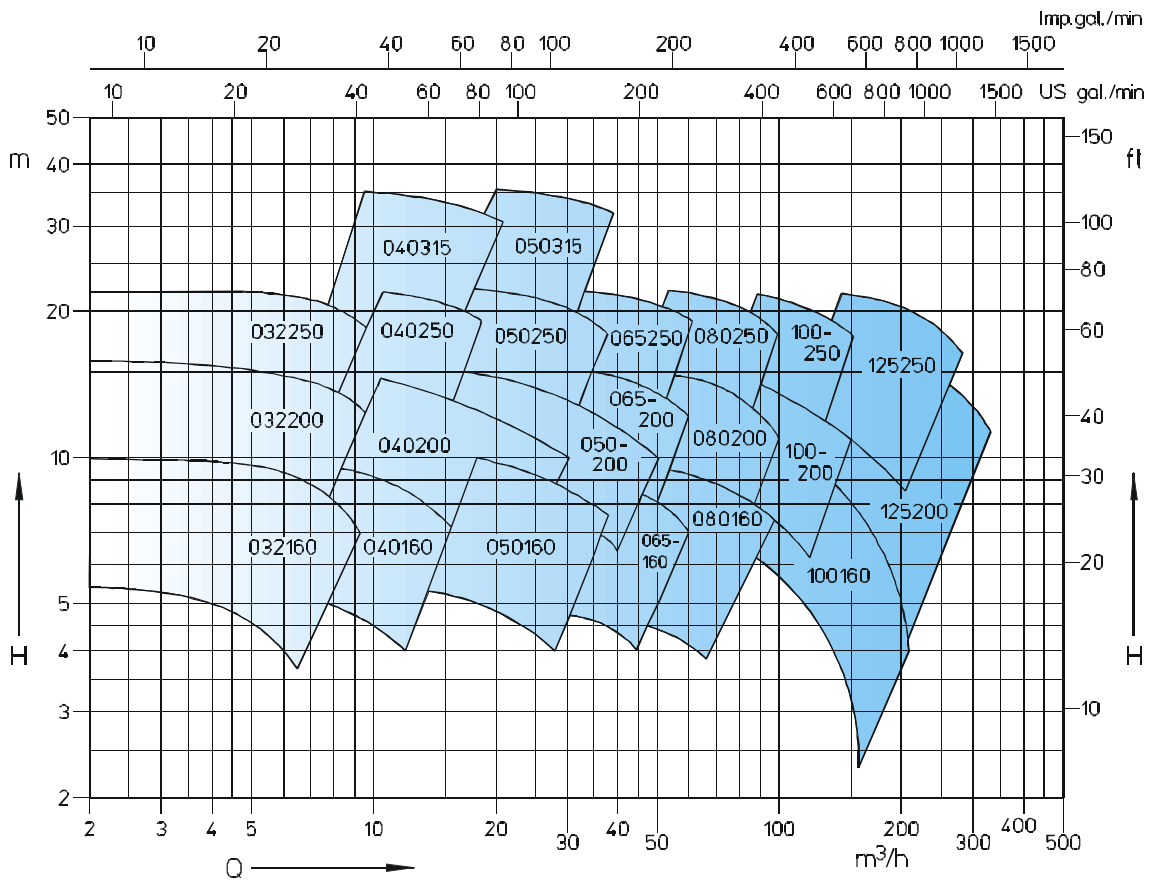


Curve of temperature decrease

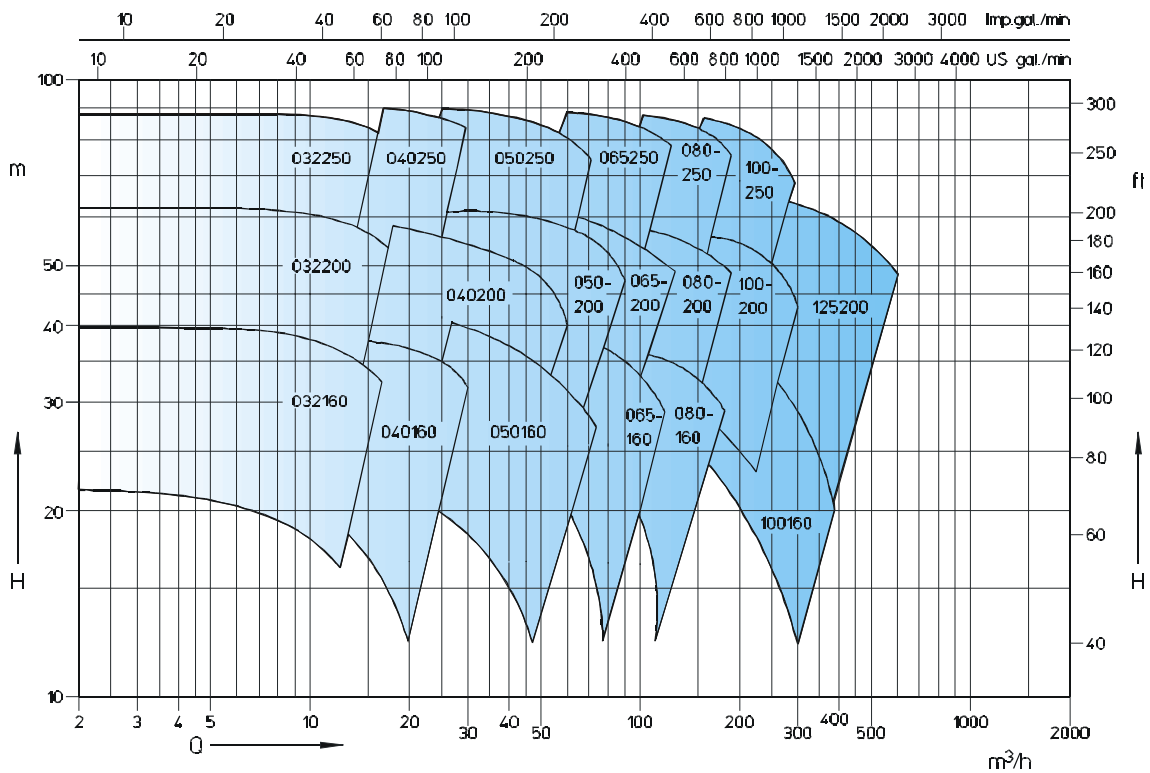


Performance graph

50 Hz
n = 1450 rpm

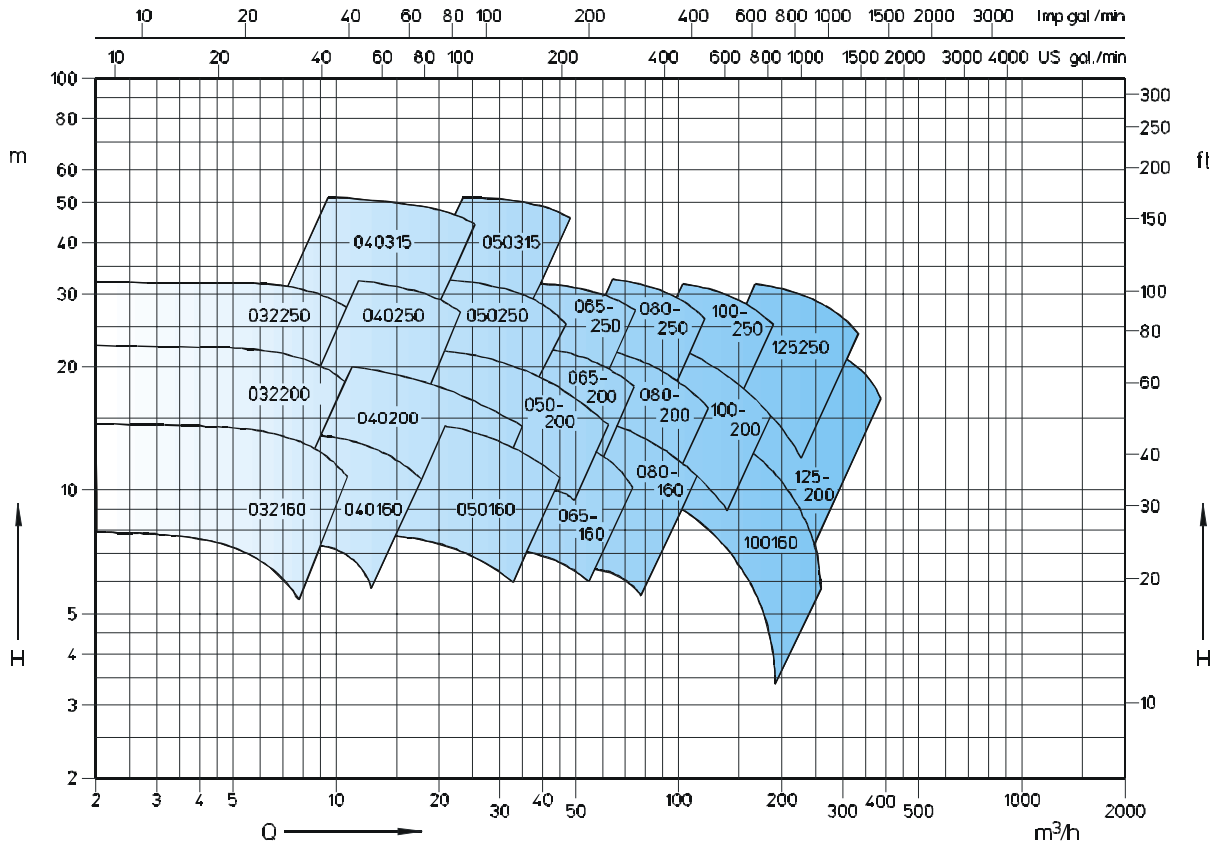


n = 2900 rpm

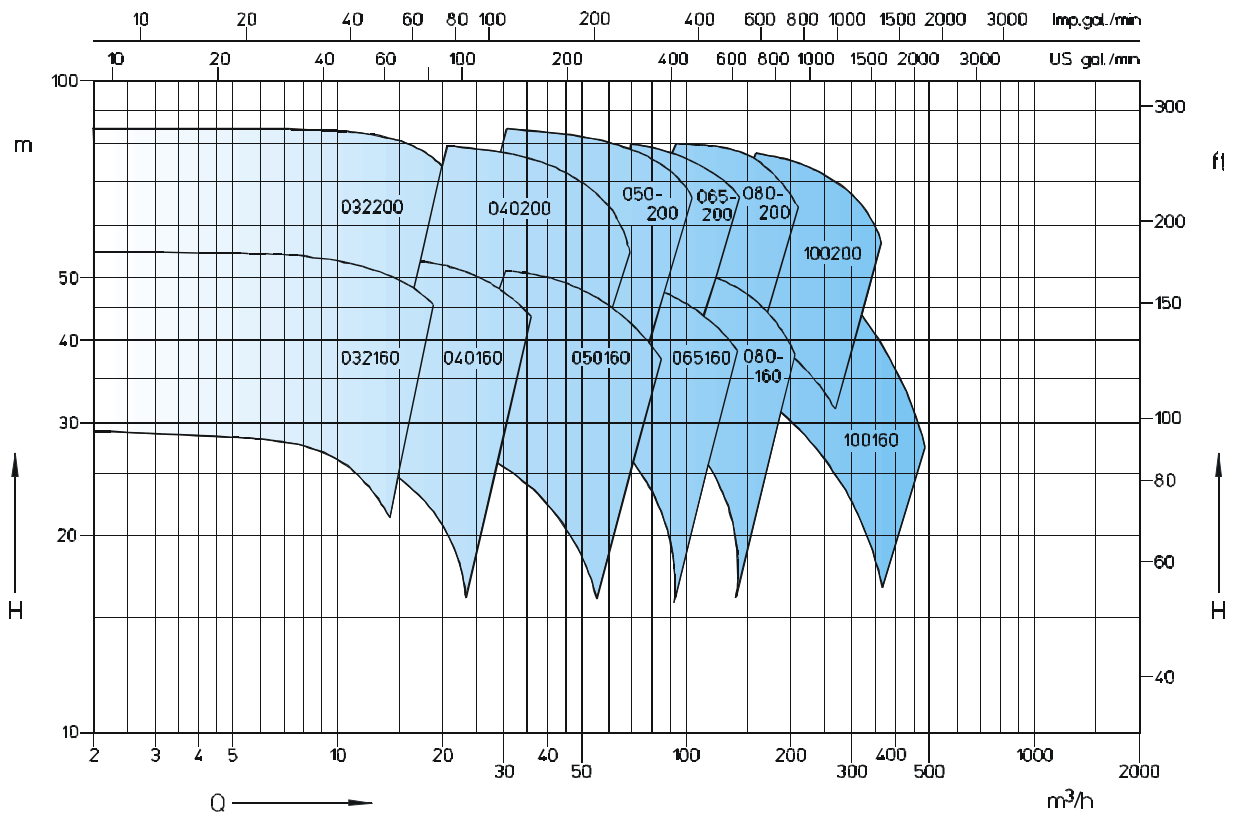


Performance graph

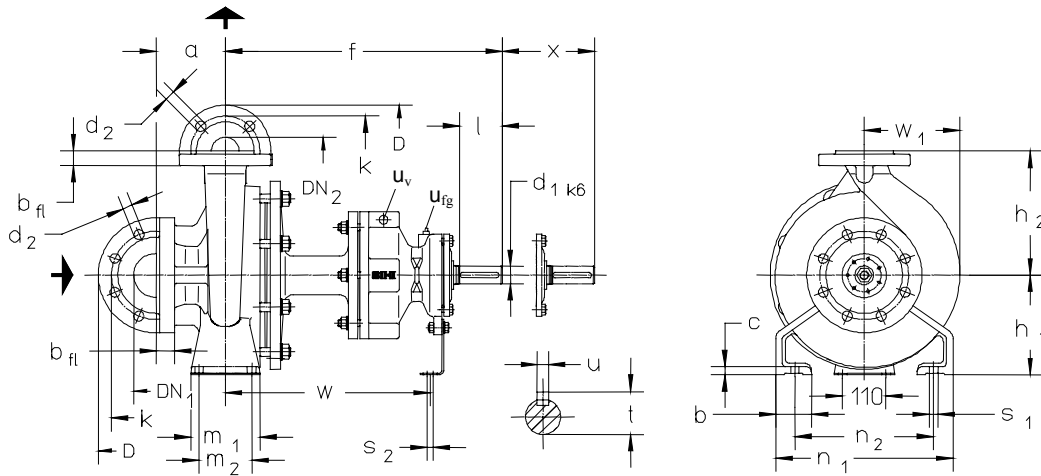
60 Hz
n = 1750 rpm



n = 3500 rpm



Dimension table



u_v = vent connection (G1/8)

u_{rg} = grease filling connection (G1/8)

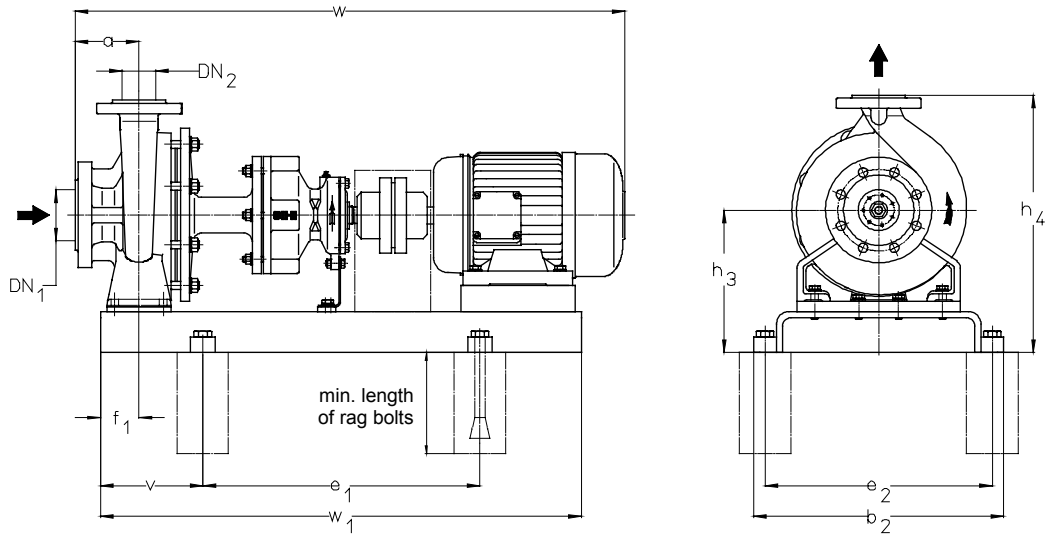
size	DN ₂	DN ₁	a	b	c	f	h ₁	h ₂	m ₁	m ₂	n ₁	n ₂	s ₁ *	s ₂	w	w ₁	x	d ₁	l	t	u	
032160	32	50	80	50	17	385	132	160	100	70	240	190	M12	M12	285	120	100	24	50	27	8	
032200			160	180			140															
032250			100	65			170	370														170
040160	40	65	80	50	20	385	132	160	100	70	240	190	M12	M12	285	125	100	24	50	27	8	
040200			160	180			150															
040250			100	65			170	370														170
040315			125	65		500	200	250	125	95	345	280			370	205						
050160	50	80	100	50	17	385	160	180	100	70	265	212	M12	M12	285	135	100	24	50	27	8	
050200			200				160															
050250			125	65			175	370								175						
050315			125	65	20	500	225	280	125	95	345	280			370	215						
065160	65	100	100	65	17	500	160	200	160	120	360	280	M16	M16	370	155	140	32	80	35	10	
065200			180	225			175															
065250			80	20			195	370								195						
080160	80	125	125	65	17	500	180	225	125	95	320	250	M12	M12	370	170	140	32	80	35	10	
080200			250				185															
080250			225				205	370								205						
100160 ¹⁾	100	125	140	80	20	500	200	280	160	120	360	280	M16	M16	370	210	140	42	110	45	12	
100200			125				215															
100250			80	20			215	370								215						
125200 ¹⁾	125	150	140		20	530	250	315	400	315	400	315	M16	M16	370	245	140	42	110	45	12	
125250			355				240															

¹⁾Transnorm pump sizes, not included in DIN EN 22858.

*Slots suitable for bolts with dimensions indicated. Bolts are not included in the bare shaft pump standard scope of supply.

Flange connections to DIN EN 1092-2 PN 40								
DN ₂ /DN ₁	32	40	50	65	80	100	125	150
D	140	150	165	185	200	235	270	300
k	100	110	125	145	160	190	220	250
b _n	18	19	19	19	19	19	23,5	26
Tolerance	+4,0 -3,0							
d ₂ x number	19x4	19x4	19x4	19x8	19x8	23x8	28x8	28x8

Foundation plan



Dimensions in mm

ZDND Size	Motor			Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	w*	w ₁	Rag bolt size
	rpm	Size	Pump			Unit														
	1450	2900																		
032160	0,37	-	71	S270	B68	54	86	32	50	80	360	540	320	140	60	197	357	701	820	M16x200
	0,55	-	80				93											737		
	-	1,10	80				94											737		
	-	1,50	90S				96											764		
	-	2,20	90L				99											764		
	-	3,00	100L				105											833		
032200	-	4,00	112M	S272	B80	56	109	40	65	100	490	600	440	160	75	260	485	850	1140	M20x400
	0,55	-	80				94											872		
	0,75	-	80				96											893		
	1,10	-	90S				98											924		
	-	3,00	100L				107											968		
	-	4,00	112M				111											1047		
032250	-	5,50	132S	S303	B95	89	142	40	65	100	490	600	740	200	75	260	485	912	1140	M20x400
	-	7,50	132S				148											912		
	0,75	-	80				142											872		
	1,10	-	90S				144											893		
	1,50	-	90L				146											924		
	2,20	-	100L				152											968		
040160	-	11,00	160M	S385	B95	254	254	40	65	100	490	600	740	200	75	260	485	1188	1140	M20x400
	-	15,00	160M				267											1188		
	0,37	-	71				85											700		
	0,55	-	80				94											737		
	0,75	-	80				96											737		
	1,10	1,50	90S				99											765		
040200	-	2,20	90L	S272	B80	55	102	40	65	100	360	540	320	140	60	197	357	792	820	M16x200
	-	3,00	100L				107											833		
	-	4,00	112M				125											857		
	-	5,50	132S				143											912		
	0,75	-	80				95											757		
	1,10	-	90S				98											784		
040250	1,50	-	90L	S301	B68	56	101	40	65	100	390	480	350	125	60	225	405	809	730	M16x200
	2,20	-	100L				106											809		
	-	4,00	112M				131											870		
	-	5,50	132S				144											877		
	-	7,50	132S				123											932		
	-	11,00	160M				206											1073		
040315	-	15,00	160M	S344	B95	89	208	40	65	100	450	660	400	180	240	420	420	1073	1020	M20x400
	1,10	-	90S				150											900		
	1,50	-	90L				153											924		
	2,20	-	100L				156											968		
	3,00	-	100L				159											968		
	-	5,50	132S				209											1047		
050160	-	7,50	132S	S385	B95	92	212	40	65	100	490	740	440	200	75	260	485	1047	1140	M20x400
	-	11,00	160M				261											1047		
	-	15,00	160M				263											1188		
	-	18,50	160L				287											1232		
	2,20	-	100L				192											993		
	3,00	-	100L				196											993		
040315	4,00	-	112M	S383	B80	131	202	40	65	100	540	740	490	200	280	530	530	1010	920	M16x200
	5,50	-	132S				257											1072		
	0,55	-	80				98											757		
050160	0,75	-	80	S301	B68	61	100	40	65	100	390	480	350	125	60	225	405	757	730	M16x200
	1,10	-	90S				103											784		
	1,50	2,20	90L				105											812		

ZDND Size	Motor			Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	w*	w ₁	Rag bolt size
	rpm	Size	Pump			Unit														
	1450						2900													kW
050160	-	3,00	100L	S303	B80	61	118	50	80	100	390	600	350	160	60	225	405	853	920	M16x200
	-	4,00	112M				136											877		
	-	5,50	132S	149	932															
	-	7,50	132S	151	932															
	-	11,00	160M	211	1073															
050200	0,75	-	80	S301	B68	65	104	50	80	100	390	480	350	125	60	225	425	757	730	M16x200
	1,10	-	90S				107											784		
	1,50	-	90L	110	809															
	2,20	-	100L	115	870															
	-	4,00	112M	140	870															
	-	5,50	132S	155	870															
	-	7,50	132S	160	932															
	-	11,00	160M	215	1073															
	-	15,00	160M	217	1073															
	-	18,50	160L	232	1113															
050250	1,50	-	90L	S383	B80	95	156	50	80	125	490	600	440	160	75	260	485	949	920	M20x400
	2,20	-	100L				158											993		
	3,00	-	100L	162	993															
	4,00	-	112M	178	1010															
	-	7,50	132S	215	1072															
	-	11,00	160M	265	1213															
	-	15,00	160M	267	1213															
	-	18,50	160L	291	1257															
	-	22,00	180M	318	1280															
	-	30,00	200L	427	1368															
050315	4,00	-	112M	S486	B80	135	249	50	80	125	610	840	550	205	75	325	605	1010	1250	M24x400
	5,50	-	132S				278											1072		
	7,50	-	132M	290	1110															
065160	0,75	-	80	S342	B80	81	129	65	100	100	450	660	400	180	75	240	440	872	820	M20x400
	1,10	-	90S				141											900		
	1,50	-	90L	144	924															
	2,20	-	100L	147	968															
	-	4,00	112M	154	985															
	-	5,50	132S	179	1047															
	-	7,50	132S	182	1047															
	-	11,00	160M	250	1188															
-	15,00	160M	252	1188																
065200	1,10	-	90S	S344	B80	88	148	65	100	100	450	660	400	180	75	260	485	900	1020	M20x400
	1,50	-	90L				151											924		
	2,20	-	100L	154	968															
	3,00	-	100L	157	968															
	4,00	-	112M	173	985															
	-	7,50	132S	208	1047															
	-	11,00	160M	257	1213															
	-	15,00	160M	259	1213															
	-	18,50	160L	283	1257															
	-	22,00	180M	311	1280															
-	30,00	200L	420	1368																
065250	2,20	-	100L	S434	B80	113	190	65	100	125	540	660	490	170	90	280	530	993	1000	M24x400
	3,00	-	100L				193											993		
	4,00	-	112M	208	1010															
	5,50	-	132S	228	1072															
	-	15,00	160M	298	1213															
	-	18,50	160L	313	1257															
	-	22,00	180M	341	1280															
	-	30,00	200L	445	1368															
	-	37,00	200L	461	1368															
	-	45,00	225M	504	1425															
080160	0,75	-	80	S383	B80	89	144	80	125	125	490	600	440	160	75	260	485	897	920	M20x400
	1,10	-	90S				147											924		
	1,50	-	90L	150	949															
	2,20	-	100L	153	993															
	3,00	-	100L	156	993															
	-	7,50	132S	209	1072															
	-	11,00	160M	258	1213															
	-	15,00	160M	260	1213															
	-	18,50	160L	284	1257															
-	22,00	180M	312	1280																
080200	1,50	-	90L	S383	B80	96	156	80	125	125	540	840	490	215	75	280	530	949	920	M20x400
	2,20	-	100L				160											993		
	3,00	-	100L	163	993															
	4,00	-	112M	179	1010															
	5,50	-	132S	220	1072															
	-	11,00	160M	260	1213															
	-	15,00	160M	267	1213															
	-	18,50	160L	291	1257															
	-	22,00	180M	319	1280															
	-	30,00	200L	428	1368															
-	37,00	200L	444	1368																
080250	3,00	-	100L	S486	B80	120	229	80	125	125	610	840	550	205	90	325	605	993	1250	M24x400
	4,00	-	112M				246											1010		
	5,50	-	132S	265	1072															
	7,50	-	132M	278	1110															
	-	18,50	160L	342	1225															
	-	22,00	180M	365	1280															
	-	30,00	200L	461	1368															
-	37,00	200L	477	1368																

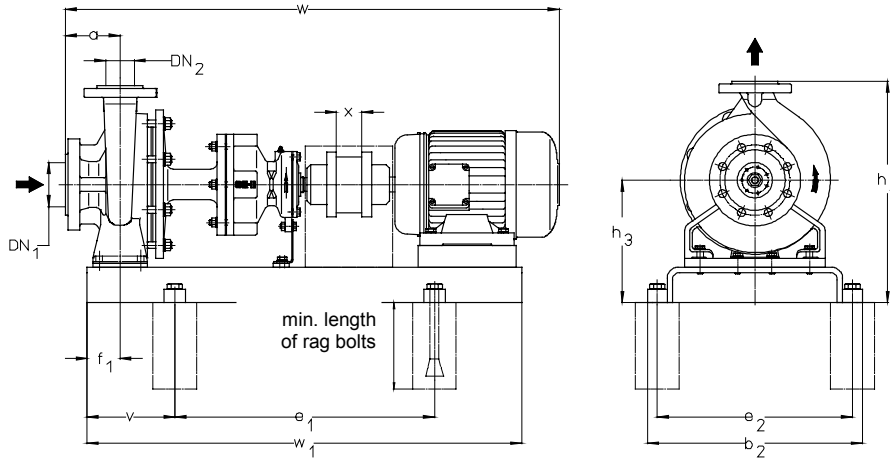
Designs are subject to amendment without prior notice.

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ZDND Size	Motor			Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	w*	w ₁	Rag bolt		
	rpm	2900	Size			Pump	Unit														size	
	1450	kW																				
080250	-	45.00	225M	S487	B125	537															M24x400	
		55.00	250M		B140	637																
100160	2.20	-	100L	S434	B80	197	100	125	140	540	610	940	550	240	90	280	560			1008	1000	
	3.00	-	100L		B80	200														1008		
	4.00	-	112M	S434	B80	216														1025	1000	
	5.50	-	132S		B95	235														1087		
	-	18.50	160L	S435	B95	320														1272	1140	
	-	22.00	180M	S435	B110	348														1295		
	-	30.00	200L	S436	B125	452														1383	1270	
	-	37.00	200L		B125	468														1383		
	100200	2.20	-	100L	S434	B80														189	100	
3.00		-	100L	B80		192	993															
4.00		-	112M	S434	B80	207	1010	1000														
5.50		-	132S		B95	227	1072															
7.50		-	132M	S435	B95	240	1110															
-		18.50	160L		B110	312	1257	1140														
-		22.00	180M	S436	B125	340	1280															
-		30.00	200L		B125	444	1368															
-		37.00	200L		B125	460	1368															
						494	1425															
100250	4.00	-	112M	S486	B95	259	100	125	140	610	940	550	205	90	325	605			1055	1250		
	5.50	-	132S		B95	277													1117			
	7.50	-	132M	S486	B95	290													1155	1250		
	11.00	-	160M		B125	328													1258			
	-	30.00	200L	S487	B125	473													1413			
	-	37.00	200L		B140	499													1413			
	-	45.00	225M		B140	543													1470			
	-	55.00	250M	S487	B140	658													1538	1420		
	-	75.00	280S		B160	858													1660			
	125200	7.50	-	132M	S486	B95													300	100		150
11.00		-	160M	B110		338	1258															
15.00		-	160L	S487	B125	361	1302															
-		45.00	225M		B140	575	1470															
-		55.00	250M	S487	B140	668	1538	1420														
-		75.00	280S		B160	868	1660															
125250		7.50	-	132M	S486	B95	305	100	150	140	610	940	550	205	90	350	705				1155	
	11.00	-	160M	B110		343	1258															
	15.00	-	160L	S486	B110	366	1302															
	18.50	-	180M		B110	391	1325															

* Motor protection type IP 55, dimensions depend on the motor manufacturer.
Some sizes are not corresponding to the drawing in small details.
Foundation plan for 60Hz on request.

Foundation plan for units with spacer coupling



Dimensions in mm

ZDND Size	Motor		Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	x	w*	w ₁	Rag bolt size	
	rpm	Size			pump	unit															
	1450	2900																			
032160	0.37	- 71	S272	H80	54	94	32	50	80	360	540	320	140	60	197	357			820	M16x200	
	0.55	- 80																			95
	1.10	- 80																			96
	- 1.50	90S																			99
	- 2.20	90L																			102
	- 3.00	100L																			112
032200	0.55	- 80	S272	H80	56	97	32	50	80	360	540	320	140	60	225	405			820	M16x200	
	0.75	- 80																			99
	1.10	- 90S																			101
	- 3.00	100L																			114
	- 4.00	112M																			119
	- 5.50	132S																			145
032250	0.75	- 80	S383	H80	89	147	32	50	100	490	740	440	200	75	260	485			1140	M20x400	
	1.10	- 90S																			168
	1.50	- 90L																			170
	2.20	- 100L																			174
	- 7.50	132S																			213
	- 11.00	160M																			270
040160	0.37	- 71	S272	H80	55	94	32	65	80	360	540	320	140	60	197	357			820	M16x200	
	0.55	- 80																			97
	0.75	- 80																			99
	1.10	1.50 90S																			102
	- 2.20	90L																			105
	- 3.00	100L																			114
040200	0.75	- 80	S303	H80	56	104	32	65	100	390	600	350	160	60	225	405			920	M16x200	
	1.10	- 90S																			107
	1.50	- 90L																			110
	2.20	- 100L																			115
	- 4.00	112M																			135
	- 5.50	132S																			147
040250	0.75	- 80	S385	H80	92	172	32	65	100	490	740	440	200	75	260	485			1140	M20x400	
	1.10	- 90S																			175
	2.20	- 100L																			180
	3.00	- 100L																			183
	- 5.50	132S																			214
	- 7.50	132S																			217
040315	2.20	- 100L	S385	H80	131	216	32	65	125	490	740	440	200	60	280	530			1140	M16x200	
	3.00	- 100L																			220
	4.00	- 112M																			227
	5.50	- 132S																			255
	0.55	- 80																			107
	0.75	- 80																			109
050160	1.10	- 90S	S303	H80	61	112	32	80	100	390	600	350	160	60	225	405			920	M16x200	
	1.50	2.20 90L																			116

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ZDND Size	Motor			Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	x	w*	w ₁	Rag bolt
	rpm	Size	pump			unit	size														
	1450	2900																			KW
050160	-	3.00	100L	S303	H80	61	120	50	80	100	390			160	60	225	405		953	920	M20x400
	-	4.00	132M				139												970		M16x200
	-	5.50	132S	153	1032																
	-	7.50	132S	155	1032																
050200	-	11.00	160M	S344	H95	65	214	50	80	100	450			180	60	240	420		1173	1020	M20x400
	0.75	-	80				110												857		
	1.10	-	90S	113	884																
	1.50	-	90L	114	909																
	2.20	-	100L	124	953																
	-	4.00	112M	143	970																
	-	5.50	132S	159	1032																
	-	7.50	132S	218	1032																
	-	11.00	160M	220	1173																
	-	15.00	160M	235	1213																
050250	1.50	-	90L	S385	H80	95	178	50	80	125	490	740	440	200	60	260	485	100	1049	1140	M20x400
	2.20	-	100L				183												1083		
	3.00	-	100L	196	1110																
	4.00	-	112M	202	1140																
	-	7.50	132S	239	1240																
	-	11.00	160M	280	1313																
	-	15.00	160M	282	1313																
	-	18.50	160L	306	1357																
	-	22.00	180M	335	1468																
	-	30.00	200L	432	1488																
050315	4.00	-	112M	S486	H95	135	252	50	80	125	610		550	205	60	325	605		1125	1250	M24x400
	5.50	-	132S				281												1185		
	7.50	-	132M				292												1223		
065160	0.75	-	80	S344	H80	81	139	50	80	100	450	660	400	180	75	240	440		857	1020	M20x400
	1.10	-	90S				142												884		
	1.50	-	90L	145	909																
	2.20	-	100L	150	953																
	-	4.00	112M	176	1094																
	-	5.50	132S	201	1147																
	-	7.50	132S	204	1147																
	-	11.00	160M	266	1288																
	-	15.00	160M	268	1288																
	065200	1.10	-	90S	S344		H80												88		
1.50		-	90L	152		1064															
2.20		-	100L	157	1105																
3.00		-	100L	160	1108																
4.00		-	112M	176	1125																
-		7.50	132S	224	1255																
-		11.00	160M	273	1325																
-		15.00	160M	279	1328																
-		18.50	160L	299	1372																
-		22.00	180M	328	1425																
065250	-	30.00	200L	S487	H125	113	455	50	80	125	540	740	490	200	90	280	530		1483	1420	M24x400
	2.20	-	100L				206												1133		
	3.00	-	100L	209	1133																
	4.00	-	112M	225	1150																
	5.50	-	132S	238	1212																
	-	15.00	160M	309	1420																
	-	18.50	160L	324	1420																
	-	22.00	180M	353	1425																
	-	30.00	200L	480	1508																
	-	37.00	200L	495	1508																
080160	0.75	-	80	S344	H80	89	147	50	80	125	450	660	400	180	75	260	485		1037	1020	M20x400
	1.10	-	90S				150												1064		
	1.50	-	90L	153	1089																
	2.20	-	100L	158	1133																
	3.00	-	100L	161	1133																
	-	7.50	132S	212	1212																
	-	11.00	160M	274	1353																
	-	15.00	160M	276	1353																
080200	1.50	-	90L	S385	H80	96	180	50	80	125	490	740	440	200	75	260	510		1089	1140	M20x400
	2.20	-	100L				184												1133		
	3.00	-	100L	187	1133																
	4.00	-	112M	203	1150																
	5.50	-	132S	215	1212																
	-	11.00	160M	276	1420																
	-	15.00	160M	283	1420																
	-	18.50	160L	307	1420																
080250	-	22.00	180M	S436	H95	120	336	50	80	125	540	840	490	215	75	300	550		1425	1420	M24x400
	-	30.00	200L				463												1508		
	-	37.00	200L	472	1508																
	3.00	-	100L	230	1133																
	4.00	-	100L	249	1150																
	5.50	-	132S	262	1212																
7.50	-	132M	264	1250																	
-	18.50	160L	367	1420																	
-	22.00	180M	390	1420																	

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ZDND Size	Motor			Base plate No.	Cplg.	Weight (kg)		DN ₂	DN ₁	a	b ₂	e ₁	e ₂	v	f ₁	h ₃	h ₄	x	w*	w ₁	Rag bolt size		
	rpm		Size			pump	unit																
	1450	2900																			KW		
080250	-	30,00	200L	S487	H125	80	125	80	125	610	940	550	240	90	325	605	140	1508	1420	M24x400			
	-	37,00	200L																		487		
	-	45,00	225M																		496		
	-	55,00	250M																		535		
100160	-	55,00	250M	S538	H140	120	140	100	140	660	1060	600	280	90	350	630	140	1620	1633	1148	M20x400		
	2,20	-	100L	S435	H80																	213	
	3,00	-	100L																			216	
	4,00	-	112M																			232	
	5,50	-	132S	S436	H95																	245	
	-	18,50	160L																			332	
	-	22,00	180M	S487	H110																	358	
	-	30,00	200L																			487	
	-	37,00	200L	S487	H125																	497	
	-	45,00	225M																			528	
100200	2,20	-	100L	S435	H80	112	125	100	125	540	740	490	200	90	280	560	140	1140	1133	M20x400			
	3,00	-	100L																		205		
	4,00	-	112M																		208		
	5,50	-	132S																		224		
	7,50	-	132M																		237		
	-	18,50	160L																		S436	H95	239
	-	22,00	180M																				324
	-	30,00	200L																		S487	H110	352
	-	37,00	200L																				489
	-	45,00	225M																		S487	H125	489
-	55,00	250M	528																				
100250	4,00	-	112M	S486	H95	132	140	150	140	610	840	550	205	90	325	605	140	1250	1195	M24x400			
	5,50	-	132S																		262		
	7,50	-	132M																		274		
	11,00	-	160M																		276		
	-	30,00	200L																		329		
	-	37,00	200L																		515		
	-	45,00	225M																		509		
	-	55,00	250M																		553		
	-	75,00	280S																		679		
	-	75,00	280S																		880		
125200	7,50	-	132M	S486	H95	142	125	150	140	610	840	550	205	90	350	665	140	1295	1250	1398	M24x400		
	11,00	-	160M																			286	
	15,00	-	160L																			339	
	-	45,00	225M																			362	
	-	55,00	250M																			613	
	-	75,00	280S																			706	
125250	7,50	-	132M	S486	H95	147	125	150	140	610	840	550	205	90	350	705	140	1295	1250	1398	M24x400		
	11,00	-	160M																			291	
	15,00	-	160L																			344	
	18,50	-	180M																			367	

* Motor protection type IP 55, dimensions depend on the motor manufacturer.
Some sizes are not corresponding to the drawing in small details.
Foundation plan for 60Hz on request.

Data regarding pump size

Type + Pump size	Hydraulic + Bearing	Shaft sealing	Material	Casing gasket
	A: Hydraulic 1 A One grease lubricated antifriction ball bearing and one internal liquid flushed sleeve bearing	AF3: Balanced standard mechanical seal SiC/Carbon/EPDM	1B: Pressure loaded parts in ductile iron GGG-40.3	2: Confined flat gasket of graphite with A4 insertion
ZDND	AA	AF3	1B	2
032160				
032200				
032250				
040160				
040200				
040250				
040315				
050160				
050200				
050250				
050315				
065160				
065200				
065250				
080160				
080200				
080250				
100160				
100200				
100250				
125200				
125250				

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