

### Self-Priming Centrifugal Pump

Max. 345 m<sup>3</sup>/hour, Max. 27 mwc





### **Pump specifications:**

| Туре            | BE160 D254                             |
|-----------------|--|
| Max. flow       | 345 m <sup>3</sup> /hour (1518 US GPM) |
| Max. pressure   | 27 mwc (89 ft.)                        |
| Connections     | DN 150 (6")                            |
| Solids handling | 80 mm (3,15")                          |
| Impeller type   | Semi-open impeller                     |
| Engine          | Perkins 404D-22                        |
| Basic frame     | BF10-23                                |
| Weight (net)    | 1220 kg (2684 lb.)                     |

#### **FEATURES**

#### B(E) self priming centrifugal pump

The B range of pumps have been designed with a clear focus on reliability, efficiency and durability, ranging from 1-1/2" to 12". Featuring an open impeller configuration in combination with a changeable wear plate, facilitating servicing and minimising costs of spares. All B series pumps are fitted with a non return valve in the suction port, eliminating the need for a foot valve in suction line and allowing quick priming.

#### **Design features**

- · Basic, reliable technology
- · Large solids handling capacity
- · Suitable for use with hot fluids
- · Wet self-priming
- · Cooled shaft seal
- $\boldsymbol{\cdot}$  Extended life due to pump design

#### Fields of application

- Shipping
- Industry
- Construction
- $\cdot \ \text{Waste water management} \\$
- Emergency pump units
- Irrigation
- · Agriculture

#### Complete package designed & built by BBA Pumps

- $\cdot$  Complete in-house design & production
- $\cdot$  Over 60 years of experience in the market
- Extensive testing facility in-house
- · Contemporary & functional design
- · Durable & eco-friendly materials
- · Custom builds available

#### After sales service & product support

- · Single supplier for parts, spares & accessories
- Dedicated customer help-desk (24h service)
- · Dedicated service department in-house
- · Global parts distribution network
- $\boldsymbol{\cdot}$  Optional global on-site servicing
- Extensive training options available (technical & commercial), on-site or in-house



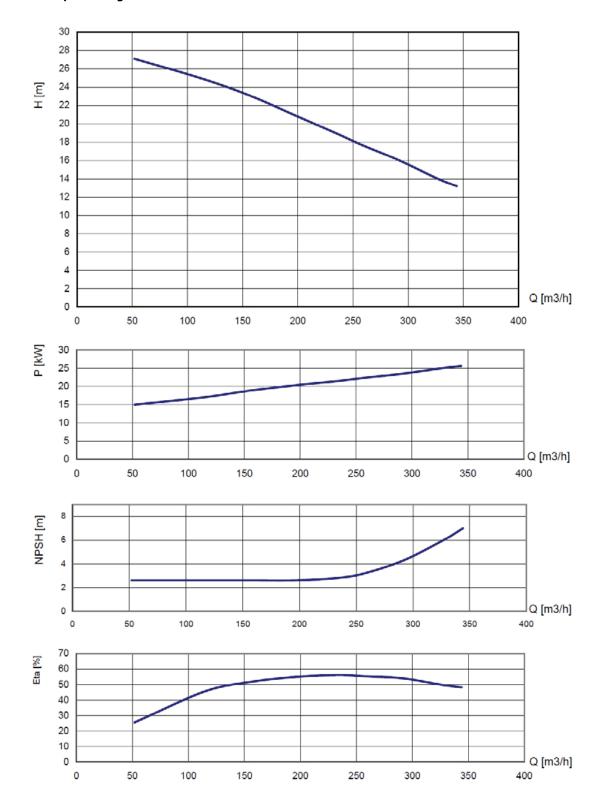
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### **PERFORMANCE CURVES (1800 RPM)**

Continuous duty according ISO 9906





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#### STANDARD TECHNICAL SPECIFICATIONS

#### **BBA** self-priming pump

| Pump type       | BE160 D254                             |
|-----------------|--|
| Max. flow       | 345 m <sup>3</sup> /hour (1518 US GPM) |
| Max. head       | 27 mwc (89 feet)                       |
| Impeller type   | Semi-open impeller                     |
| Solids handling | 80 mm (3.15 inch)                      |
| Pump casing     | Cast iron GG20                         |
| Impeller        | Cast iron GG20                         |
| Wear plate      | Cast iron GG20                         |
| Pump shaft      | C45                                    |
| Shaft seal      | Mechanical seal 45 mm (1.77 inch)      |
| Seal faces      | Tung/Tung                              |
| O-ring          | Viton                                  |



| _                   |                 |
|---------------------|-----------------|
| Engine brand        | Perkins         |
| Engine type         | 404D-22         |
| Flywheel power      | 26 kW (35 Hp)   |
| Max. engine speed   | 1500 – 1800 RPM |
| Fuel consumption    | 243 g/kWh       |
| Displacement        | 2.21            |
| Number of cylinders | 4               |
| Cooling system      | Water cooled    |
| Exhaust emission EU | Stage IIIB      |
| Exhaust emission US | Tier 4i         |







#### **BBA** control panel

- · Composite panel IP66
- · Key switch
- Tachometer
- · Hour counter
- · Warning light "engine failure"
- · Warning light "alternator"

#### **Fuel system**

- PE fuel tank 140 L. net (37 US Gallon)
- · Fuel tank cap Ø 60 mm
- · Mechanical fuel injection system
- Fitted with water separator & extra in-line fuel filter

# Electrical system & safety features

- · Nominal voltage 12 Volt
- · Premium quality battery 92 amp.
- $\cdot$  Low oil pressure shut down
- $\boldsymbol{\cdot}$  High temperature shut down



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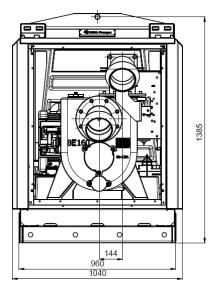
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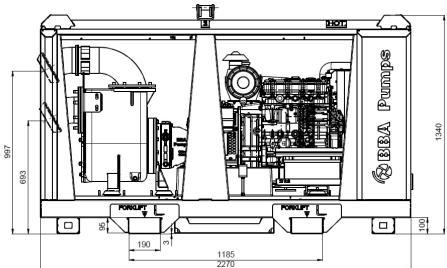


#### **FRAME BF10-23**

#### **BBA** open diesel unit

| Frame model          | BF10-23  |
|----------------------|--|
| Dimensions L x W x H | Approx. 2270 x 1040 x 1340 mm (without connections)      |
| Dimensions L x W x H | Approx. 89 x 41 x 53 inch (without connections)          |
| Basic frame          | Hot dip galvanised                                       |
| Panel                | Composite grill panel                                    |
| Fuel tank            | Composite tank net 140 ltr<br>(37 US Gallon)             |
| Fuel tank autonomy   | 20 hours (at 1800 rpm BEP)                               |
| Fuel tank cap        | 60 mm (2.5 inch)   |
| Forklift pockets     | Fitted with 2 forklift pockets                           |
| Lifting point        | Fitted with single lifting point                         |
| Connections          | Please consult "auxiliary items"                         |
| Exhaust system       | Exhaust is mounted on the engine                         |
| Radiator             | Genuine Perkins  |
| Document box         | Including genuine BBA user manual<br>& BBA warranty book |







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#### **Excellent priming**

The built-in non-return valve at the suction side prevents the pump casing from being siphoned empty when the pump stops. In this way, some liquid will always remain in the pump casing.



#### **Fuel tank**

Corrosion-free, 140 litre, high-density polyethylene (HDPE) fuel tank, located in base of frame.



#### **Easy inspection**

Oil glasses, drain valves and fill plugs are all easily accessible.



## Large inspection covers

Easy access to impeller and non-return valve. And for filling the casing after the wintertime.



# 4 Year limited warranty

The BBA limited warranty covers years or operating hours whichever occurs first. For more details please consult the BBA warranty book.



# User Manual B(E) series

Extensive user manual with important information concerning the pump unit, pump installation and safety warnings. Available in 7 languages.